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## Typical Product Specifications & Properties

# NATURAL ISOAMYL ISOVALERATE

CAS Number: : 659-70-1

Specifications	Limits
Density	0.854-0.8583
Slightly Soluble	in propylene glycol
Acid Value	2.0 max
Appearance	Colorless to pale yellow liquid
Molecular weight	172.27 g/mol
Refractive Index @ 20° C	1.411-1.414
Assay	98.0% min (as C <sub>10</sub> H <sub>20</sub> O <sub>2</sub> )
Specific gravity (@25/25° C)	0.851-0.857
Insolubility	in water
Odor	fruity odor, apple-like flavor
Refractive Index	1.4125-1.4135
Color	colorless clear liquid



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Specifications	Limits
Flash Point	72 c
Solubility	most org. solvs., alcohol, ether, paraffin oil, fixed oils
Boiling Point	193 c



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